



Dart Aerospace Ltd.
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Canada

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RBW6005G01631-3G-1

Job Sheet 198946



Part No: RBW6005G01631-3G-1

Job Qty: 1 pcs

Part Name: Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 9/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6005G01631-3G Rev. A IPP Rev. A 18.09.25 New issue DP Verify DD/IPP Rev. B 19.01.11 drawing
revision DP Verify DD

Ship Via:



Container No: S215668



Part: RBW6005G01631-3G-1

Job No: 198946

Serial No/Batch: S215668

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/20/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/25/19		0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/25/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 SEP 2 0 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/25/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	1 pcs	9/25/19		0.00	0.00	QC 21 - SA - 21		DAS 70 9-89 SEP 2 4 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

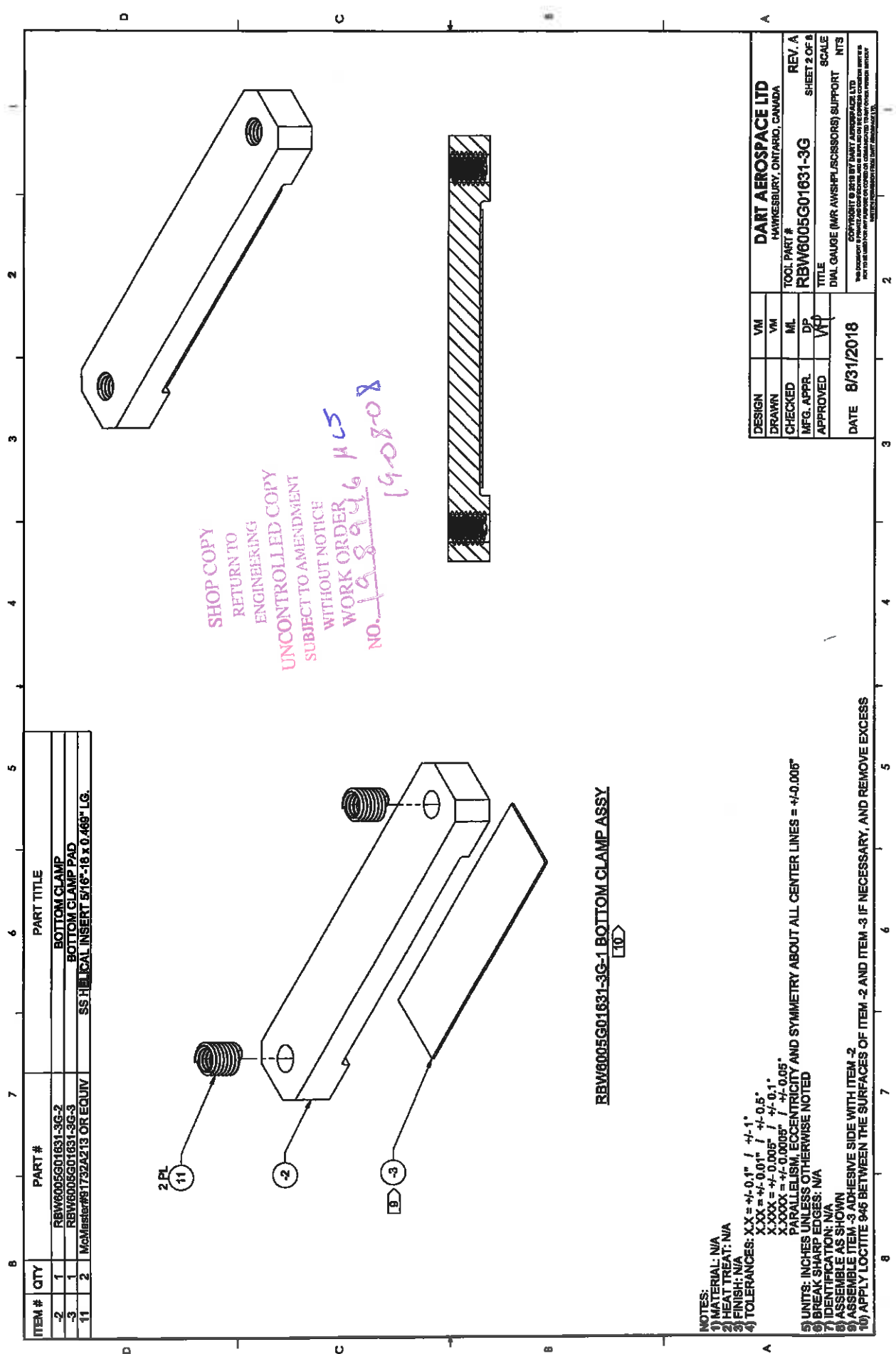
Part Op 100 - Assemble as per DWG. See note 9 and 10.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91732A213	Helical Insert 5/16-18 S.S.	2 Ea (2 ea)	100-Small Fab - 1	5180952
RBW6005G01631-3G-2	Bottom Clamp	1 pcs (1 ea)	100-Small Fab - 1	5210402
RBW6005G01631-3G-3	Bottom	1 pcs (1 ea)	100-Small Fab - 1	5210545

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91732A213	2	10	0
	RBW6005G01631-3G-2	1	0	0
	RBW6005G01631-3G-3	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/8/19 9:20 AM Dart.lajeunesse.marie



ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6005G01631-3G-2	BOTTOM CLAMP
-3	1	RBW6005G01631-3G-3	BOTTOM CLAMP PAD
11	2	McMaster#1732A213 OR EQUIV	SS HELICAL INSERT 5/16"-18 x 0.469" LG.

RBW6005G01631-3G-1 BOTTOM CLAMP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLY AS SHOWN
 - 9) ASSEMBLE ITEM -3 ADHESIVE SIDE WITH ITEM -2
 - 10) APPLY LOCITITE 946 BETWEEN THE SURFACES OF ITEM -2 AND ITEM -3 IF NECESSARY, AND REMOVE EXCESS

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKSBURY, ONTARIO, CANADA
CHECKED	ML	TOOL PART #
MFG. APPR.	DP	REV. A
APPROVED	VP	RBW6005G01631-3G SHEET 2 OF 8
DATE	8/31/2018	TITLE
		DIAL GAUGE (MR AWSHP/SCISSORS) SUPPORT
		SCALE
		NTS
		COMPONENT © 2018 BY DART AEROSPACE LTD
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	DEPARTMENT/PROCESS	MRB (QSI042)
Date : _____	Sequence #: _____	QTY Affected : _____	Disposition
Description Work Order Deviation			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	